


Notes:

1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
Depth ≥ 3.0mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine tolerances without notes				Model		Weight		
Module	m	6	Gear heat treatment requirements		Date	Approve						QNA.500.20		57kg		
Teeth no	z	64	HRC		Qty	Size	Axial clearance	0.04~0.25				Name		Slewing Bearing Qty		
Teeth pressure angle	α	20°	Precision(GB10095-88) 10		Inner ring mounting hole	14	Φ18	Radial clearance	0.04~0.25				Material		50Mn Total 1 page	
Modification coefficients	x	+0.5			Outer ring mounting hole	14	Φ18					The 1st page				
Reduction coefficients	km	0			Oil hole	2	M8×1					<p style="text-align: center;">XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>				
Pitch diameter	d	384														
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011										