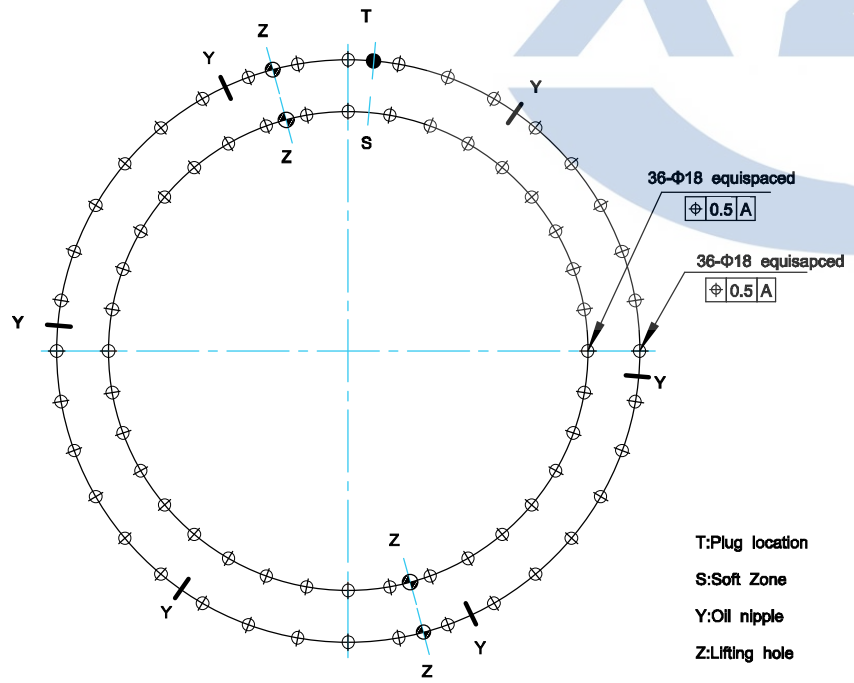
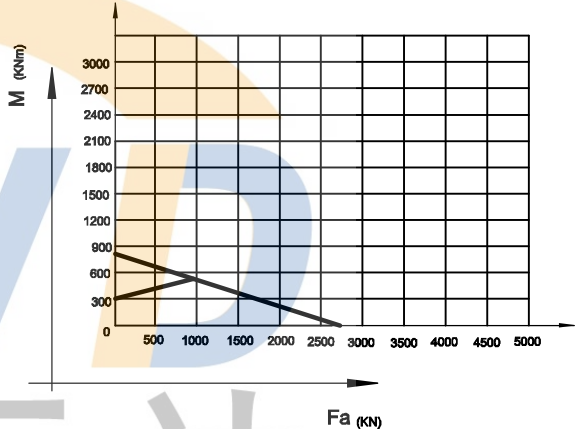


Module	m	10
Teeth no.	z	98
Teeth pressure angle	$\alpha$	20°
Modification coefficients	x	0
Reduction coefficients	km	1
Precision(GB10095-88)		10
Average base tangent length and deviation	W	323.7 <sup>+0.82</sup> <sub>-0.44</sub>
Spanned tooth count.	k	11
Base tangent length change tolerances	Fw	0.16



- Note:
- Undeclared chamfer 1.5×45°  
Edges chamfer
  - Raceway of Inner & outer ring induction hardened.  
hardness:55~62HRC  
Depth≥3mm
  - Axial & radial clearance:0.06~0.30mm
  - Inner & outer ring quenched & tempered,  
hardness:207~262HB

T: Plug location  
S: Soft Zone  
Y: Oil nipple  
Z: Lifting hole

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ10	2	
06		Plug	CN45	Φ30	2	
05	JB/T7940.7	Oil nipple	Component	M8×1	2×6	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Roller	GCr15	25	232±1	
02	HG/T2349	Spacer	PA1010	D25	232±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark

		Model	WD-073.25.1105	Drawing		Weight	297kg
		Name	Slewing bearing	Qty.		Scale	
		Material	50Mn		Total 1 page	The 1st page	
Design	Standard	徐州万达回转支承有限公司 XUZHOU WANDA SLEWING BEARING CO., LTD Tel: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>					
Check							
Process	Approve						
Date							