


Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth≥3.0mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight		
Module	m	4	Gear heat treatment requirements		Date	Approve		011.20.250		30kg		
Teeth no	z	86	50±5HRC		Qty	Size	Axial clearance	Name		Scale		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	18-1	Φ16	0.04~0.20	Slewing Bearing		Qty		
Modification coefficients	x	0			Outer ring mounting hole	18	Φ16	Material		Total 1 page		
Reduction coefficients	km	0			Oil hole	2	M8×1	50Mn		The 1st page		
Pitch diameter	d	344							XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
								machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0				
								Technical processing standards without notes according to ...JB/T2300-2011				
				T:Puig location S:Soft zone Y:Oil hole Z:Lifting hole								