


- Notes:  
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
 Depth ≥ 3.0mm  
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model			
Module	m		Gear heat treatment requirements	Date		Approve		010.25.400		Weight	56kg
Teeth no	z							Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α		Precision(GB10095-88)	Qty	Size	Axial clearance	0.04~0.20	Material			
Modification coefficients	x		Inner ring mounting hole	20	Φ18	Radial clearance	0.04~0.20	50Mn		Total 1 page	The 1st page
Reduction coefficients	km		Outer ring mounting hole	20	Φ18			Total 1 page			
Pitch diameter	d		Oil hole	2	M8×1			The 1st page			
								Technical processing standards without notes according to ...JB/T2300-2011			
								XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>			